

Safety Data Sheet

Safety Data Sheet

Section 1. Identification

: ALPHA® NR205 NC FLUX **Product name**

Product code : 116844 **Product type** : Liquid.

: July 16 2017. Date of issue/Date of

revision

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. Global Headquarters 300 Atrium Drive Somerset, New Jersey 08873	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 800-424-9300 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Macdermid Performance Solution Hong Kong Limited – Alpha Assembly Solutions 8/F., Paul Y. Centre, 51 Hung To Road, Kwun Tong, Kowloon, Hong Kong	852-31903110 ext 110	852-31903110 ext 110 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
MacDermid Performance Solutions Japan K.K. 480-28 Higashitoyoda, Hiratsuka-shi, Kanagawa, Japan	81-463-53-3333	81-463-53-3333 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alpha Assembly Solutions Korea Limited 1Ra 310,Sihwa Industrial Complex, 40, Okgucheonseo-ro,131 beon-gil, Siheung-Si,Gyeonggi-Do,Korea	82-31-433-1460	82-31-433-1451~2 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alent Alpha Metals(Shanghai) CO.,Ltd 2 floor, 5 Building, No.1151 Lianxi Road, Pudong New Area Shanghai 201204 P.R.China	86-21-63900600	86-21-63900600 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alpha Assembly Solutions (Taiwan) Limited No.20, Lane 12, Sec.2, Nan-Shan Rd., Luzhu District, Taoyuan City, 33860 Taiwan	886-3-3222721	886-3-3222721 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alent India Private Limited Plot No.16, North Phase, SIDCO Industrial Estate, Ambattur, Chennai- 600098, India	044-26252666	044-26252666 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alpha Assembly Solutions 14 Tuas Avenue 10 Singapore 639138	65 68611977	65 68611977 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
Alent Alpha Metals (Shenzhen) Co.,Ltd. Tang Xia Yong Village, Songgang Town Baoan District, Shenzhen, Peoples Republic of China Postal Code: 518105	86 755 2705 1100	86 532 83889090 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
	1	



Section 1. Identification

Alpha Advanced Materials 14 Joo Koon Crescent Singapore 629014

65 6430 0700 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION (Unborn child) - Category 1B SPECIFIC TARGET ORGAN TOXICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (Narcotic effects) - Category 3

AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms









Signal word

Hazard statements

: Danger

: Highly flammable liquid and vapor.

Harmful if inhaled.

May be harmful if swallowed. Causes serious eve irritation.

Causes skin irritation.

May damage the unborn child. May cause damage to organs. May cause drowsiness and dizziness. Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response

: Collect spillage. IF exposed or if you feel unwell: Call a POISON CENTER or physician. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.



Page: 2/17

Section 2. Hazards identification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
ethanol	60-70	64-17-5
Isopropyl alcohol	20-30	67-63-0
ester	1-10	-
methanol	1-10	67-56-1
Organic acid	1-10	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention. If necessary, call a poison center or physician.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. If necessary, call a poison center or physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness and dizziness.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : May be harmful if swallowed. Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Section 4. First aid measures

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Page: 5/17

Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not

Page: 6/17

Section 7. Handling and storage

Advice on general occupational hygiene

reuse container.

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and wellventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethanol	ACGIH TLV (United States, 4/2014). Notes: 1996 Adoption Refers to Appendix A
	Carcinogens.
	STEL: 1000 ppm 15 minutes.
Isopropyl alcohol	ACGIH TLV (United States, 4/2014). Notes:
	Refers to Appendix A Carcinogens.
	ACGIH 2003 Adoption
	STEL: 400 ppm 15 minutes.
	TWA: 200 ppm 8 hours.
ester	ACGIH TLV (United States, 4/2014). Notes:
	1998 Adoption.
	STEL: 200 ppm 15 minutes.
	TWA: 150 ppm 8 hours.
methanol	ACGIH TLV (United States, 4/2014).
	Absorbed through skin. Notes:
	Substances for which there is a
	Biological Exposure Index or Indices
	STEL: 328 mg/m³ 15 minutes.
	STEL: 250 ppm 15 minutes.
	TWA: 262 mg/m³ 8 hours.
Organia acid	TWA: 200 ppm 8 hours.
Organic acid	ACGIH TLV (United States, 4/2014).
	TWA: 5 mg/m³ 8 hours.

Ingredient name	Exposure limits
ethanol	TW 勞委會、 勞工作業環境空氣中有害物容許濃度標準、 容 許 濃 度 (Taiwan, 6/2014). STEL: 1880 mg/m³ 15 minutes. STEL: 1000 ppm 15 minutes. TWA: 1880 mg/m³ 8 hours. TWA: 1000 ppm 8 hours.
Isopropyl alcohol	TW 勞委會、 勞工作業環境空氣中有害物容許濃度標準、 容 許 濃 度 (Taiwan, 6/2014). STEL: 1228.75 mg/m³ 15 minutes. STEL: 500 ppm 15 minutes.

Section 8. Exposure controls/personal protection

	TWA: 983 mg/m³ 8 hours.
	TWA: 400 ppm 8 hours.
ester	TW 勞委會、
	勞工作業環境空氣中有害物容許濃度標準、
	容許濃度 (Taiwan, 6/2014).
	STEL: 890 mg/m³ 15 minutes.
	STEL: 187.5 ppm 15 minutes.
	TWA: 712 mg/m³ 8 hours.
	TWA: 150 ppm 8 hours.
methanol	TW 勞委會、
	勞工作業環境空氣中有害物容許濃度標準、
	容許濃度 (Taiwan, 6/2014). Absorbed through
	skin. Notes: 本表內註有「皮」字者,
	表示該物質易從皮膚、粘膜滲入體內,
	並不表示該物質對勞工會引起刺激感、
	皮膚炎及敏感等特性
	STEL: 327.5 mg/m³ 15 minutes.
	STEL: 250 ppm 15 minutes.
	TWA: 262 mg/m³ 8 hours.
	TWA: 200 ppm 8 hours.
	!

Ingredient name	Exposure limits
ethanol	ACGIH TLV (United States, 4/2014). Notes:
	1996 Adoption Refers to Appendix A
	Carcinogens.
	STEL: 1000 ppm 15 minutes.
Isopropyl alcohol	GBZ 2.1 (China, 4/2007).
	PC-STEL: 700 mg/m³ 15 minutes.
	PC-TWA: 350 mg/m ³ 8 hours.
ester	GBZ 2.1 (China, 4/2007).
	PC-STEL: 300 mg/m³ 15 minutes.
	PC-TWA: 200 mg/m ³ 8 hours.
methanol	GBZ 2.1 (China, 4/2007). Absorbed
	through skin.
	PC-STEL: 50 mg/m³ 15 minutes.
	PC-TWA: 25 mg/m ³ 8 hours.
Organic acid	ACGIH TLV (United States, 4/2014).
	TWA: 5 mg/m ³ 8 hours.

Ingredient name	Exposure limits		
ethanol	Ministry of Labor (Republic of Korea,		
	8/2013).		
	TWA: 1900 mg/m ³ 8 hours.		
	TWA: 1000 ppm 8 hours.		
Isopropyl alcohol	Ministry of Labor (Republic of Korea,		
	8/2013).		
	STEL: 980 mg/m³ 15 minutes.		
	STEL: 400 ppm 15 minutes.		
	TWA: 480 mg/m ³ 8 hours.		
	TWA: 200 ppm 8 hours.		
ester	Ministry of Labor (Republic of Korea,		
	8/2013).		
	STEL: 950 mg/m³ 15 minutes.		
	STEL: 200 ppm 15 minutes.		
	TWA: 710 mg/m³ 8 hours.		
	TWA: 150 ppm 8 hours.		
methanol	Ministry of Labor (Republic of Korea,		
	8/2013). Absorbed through skin.		
	STEL: 310 mg/m³ 15 minutes.		
	STEL: 250 ppm 15 minutes.		
	TWA: 260 mg/m ³ 8 hours.		

Section 8. Exposure controls/personal protection

Organic acid	TWA: 200 ppm 8 hours. ACGIH TLV (United States, 4/2014). TWA: 5 mg/m³ 8 hours.
Ingredient name	Exposure limits
ethanol	DOSH USECHH (Malaysia, 4/2000). TWA: 1880 mg/m³ 8 hours. TWA: 1000 ppm 8 hours.
Isopropyl alcohol	DOSH USECHH (Malaysia, 4/2000). TWA: 983 mg/m³ 8 hours. TWA: 400 ppm 8 hours.
ester	DOSH USECHH (Malaysia, 4/2000). TWA: 713 mg/m³ 8 hours. TWA: 150 ppm 8 hours.
methanol	DOSH USECHH (Malaysia, 4/2000). Absorbed through skin. TWA: 262 mg/m³ 8 hours. TWA: 200 ppm 8 hours.
Organic acid	DOSH USECHH (Malaysia, 4/2000). TWA: 5 mg/m³ 8 hours.

Ingredient name	Exposure limits
ethanol	Factories Order (PEL) (Singapore, 2/2006).
	PEL (long term): 1880 mg/m³ 8 hours.
	PEL (long term): 1000 ppm 8 hours.
Isopropyl alcohol	Factories Order (PEL) (Singapore, 2/2006).
	PEL (short term): 1230 mg/m³ 15 minutes.
	PEL (short term): 500 ppm 15 minutes.
	PEL (long term): 983 mg/m³ 8 hours.
	PEL (long term): 400 ppm 8 hours.
ester	Factories Order (PEL) (Singapore, 2/2006).
	PEL (short term): 950 mg/m³ 15 minutes.
	PEL (short term): 200 ppm 15 minutes.
	PEL (long term): 713 mg/m³ 8 hours.
	PEL (long term): 150 ppm 8 hours.
methanol	Factories Order (PEL) (Singapore, 2/2006).
	PEL (short term): 328 mg/m³ 15 minutes.
	PEL (short term): 250 ppm 15 minutes.
	PEL (long term): 262 mg/m³ 8 hours.
	PEL (long term): 200 ppm 8 hours.
Organic acid	Factories Order (PEL) (Singapore, 2/2006).
	PEL (long term): 5 mg/m³ 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Page: 9/17

Section 8. Exposure controls/personal protection

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Colorless.

Odor : Alcohol-like.

Odor threshold : Not available.

PH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: 12°C (53.6°F) [Tag Closed Cup]

Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : Not available.

Vapor density : >1 [Air = 1]

Relative density : 0.7965

Solubility : Easily soluble in the following materials: cold water.

VOC 777.8 g/l
Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : 399°C (750.2°F)

Decomposition temperature : Not available.

Viscosity : Not available.

Page: 10/17

Section 10. Stability and reactivity

Reactivity

Chemical stability

Possibility of hazardous

reactions

: No specific test data related to reactivity available for this product or its ingredients.

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Hazardous decomposition products

Other Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

: carbon oxides (CO, CO₂)

Section 11. Toxicological information

Routes of entry

: Eye contact. Inhalation. Ingestion.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Oral	Rat	10600 mg/kg	-
	TDLo Oral	Man - Male	0.8 g/kg	-
	TDLo Oral	Mouse	4 g/kg	-
sopropyl alcohol	LD50 Dermal	Rabbit	6290 mg/kg	-
	LD50 Oral	Rat	4.7 g/kg	-
ester	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LC50 Inhalation Vapor	Rat	1087 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Mammal	4300 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
	LD50 Oral	Rat	5600 mg/kg	-
	LDLo Oral	Man - Male	6422 mg/kg	-
	TDLo Oral	Man - Male	9450 uL/kg	-
	TDLo Oral	Man - Male	3571 uL/kg	-
Organic acid	LD50 Dermal	Rabbit	>7940 mg/kg	-
-	LD50 Oral	Rabbit	>11000 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-
	LD50 Oral	Rat	>11000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Eyes - Moderate irritant	Rabbit	-	0.066666667	-
				minutes 100	
				milligrams	
	Eyes - Moderate irritant	Rabbit	-	100	-
				microliters	
	Eyes - Severe irritant	Rabbit	-	500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	400	-
				milligrams	
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-
				milligrams	
Isopropyl alcohol	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-

ALPHA® NR205 NC FLUX

Section 11. Toxicological information

			milligrame	
	5			
Eyes - Moderate irritant	Rabbit	-	10 milligrams	-
Eyes - Severe irritant	Rabbit	-	100	-
			milligrams	
Skin - Mild irritant	Rabbit	-	500	-
			milligrams	
Eyes - Moderate irritant	Rabbit	_	100	-
			milligrams	
Skin - Moderate irritant	Rabbit	-	24 hours 500	-
			milligrams	
Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
			milligrams	
Eyes - Moderate irritant	Rabbit	-		-
Skin - Moderate irritant	Rabbit	-	24 hours 20	-
			milligrams	
Eyes - Mild irritant	Rabbit	-	•	-
Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
			milligrams	
Skin - Mild irritant	Rabbit	_	•	-
	Skin - Mild irritant Eyes - Moderate irritant Skin - Moderate irritant Eyes - Moderate irritant Eyes - Moderate irritant Skin - Moderate irritant Skin - Moderate irritant Eyes - Mild irritant Eyes - Moderate irritant	Eyes - Severe irritant Skin - Mild irritant Eyes - Moderate irritant Skin - Moderate irritant Rabbit Eyes - Moderate irritant Eyes - Moderate irritant Skin - Moderate irritant Skin - Moderate irritant Rabbit Eyes - Moderate irritant Rabbit Rabbit Eyes - Mild irritant Eyes - Moderate irritant Rabbit Rabbit	Eyes - Moderate irritant Eyes - Severe irritant Skin - Mild irritant Eyes - Moderate irritant Skin - Moderate irritant Rabbit - Rabbit - Skin - Moderate irritant Eyes - Moderate irritant Eyes - Moderate irritant Skin - Moderate irritant Eyes - Moderate irritant Skin - Moderate irritant Rabbit - Eyes - Mild irritant Eyes - Mild irritant Eyes - Moderate irritant Rabbit - Rabbit	Eyes - Severe irritant Rabbit - 100 milligrams 500 milligrams Eyes - Moderate irritant Rabbit - 100 milligrams - 24 hours 500 milligrams - 24 hours 500 milligrams - 24 hours 100 milligrams - 24 hours 100 milligrams - 24 hours 100 milligrams - 24 hours 20 milligrams - 25 hours 20 milligrams - 26 hours 20 milligrams - 27 hours 20 milligrams - 28 hours 20 milligrams - 29 hours 20 milligrams - 20 milligrams

Sensitization

Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
ethanol	-	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic Experiment: In vitro Subject: Mammalian-Human Cell: Somatic	Equivocal Equivocal

Carcinogenicity

Not available.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
ethanol	-	-	Equivocal	Woman	Oral: 41 g/kg	-
	-	-	Equivocal	Woman	Oral: 250 mg/kg	-
Isopropyl alcohol	Negative	Positive	Positive	Rat	Oral: 1000 mg/ kg	-
	Positive	Negative	Positive	Rat - Female	Oral: 1242 mg/ kg Continuous Fixed dose	24 hours per day
Methanol	-	-	Positive	Mouse - Female	Oral: 4 g/ kg	-
	Negative	_	Positive	Rat - Female	Oral: 5200 µg/ kg	-

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)



Page: 11/17

Page: 12/17

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Isopropyl alcohol ester methanol	• •		Narcotic effects Narcotic effects central nervous system (CNS) and optic nerve

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Isopropyl alcohol	ASPIRATION HAZARD - Category 2

Information on the likely

routes of exposure

: Routes of entry anticipated: Oral, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness and dizziness.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : May be harmful if swallowed. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.



ALPHA® NR205 NC FLUX

Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.Mutagenicity : No known significant effects or critical hazards.

Teratogenicity: May damage the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2945.3 mg/kg
Dermal	10585.6 mg/kg
Inhalation (gases)	5571.2 ppm
Inhalation (vapors)	105.9 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ethanol	Acute EC50 17.921 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 2000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 25500 µg/l Marine water	Crustaceans - Artemia	48 hours
		franciscana - Larvae	
	Acute LC50 42000 µg/l Fresh water	Fish - Oncorhynchus mykiss	4 days
	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki -	12 weeks
		Larvae	
Isopropyl alcohol	Acute LC50 1400000 to 1950000 μg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
ester	Acute LC50 32000 µg/l Marine water	Crustaceans - Artemia salina - Nauplii	48 hours
	Acute LC50 62000 μg/l	Fish - Danio rerio	96 hours
methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 2500000 μg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 3289 to 4395 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 290 mg/l Fresh water	Fish - Danio rerio - Egg	96 hours
	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours
Organic acid	Acute LC50 97000 μg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours



Page: 13/17

Page: 14/17

Section 12. Ecological information

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethanol	-0.35	-	low
Isopropyl alcohol	0.05	-	low
ester	2.3	-	low
methanol	-0.77	<10	low
Organic acid	0.093	3.162	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1993	UN1993	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (ethanol, Isopropyl alcohol)	Flammable liquid, n.o.s. (ethanol, Isopropyl alcohol)	Flammable liquid, n.o.s. (ethanol, Isopropyl alcohol)
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	Yes.	No.

	ALPHA® NR205 N	IC FLUX	Page: 15/17
Section 14	4. Transport ir	nformation	
Additional information	-	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

SDS complies with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals

List of chemicals reputed to be a "threat of imminent danger"

: This product contains substances considered to be a "Threat of imminent danger": Isopropyl alcohol, ester, methanol, 4-methylpentan-2-one.

Safety, health and environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

Taiwan inventory (CSNN) : All components are listed or exempted.

China

SDS complies with the General Rules for Classification and Hazardous Communication of Chemicals GB-13690-2009, GB-30000 series, and GB/T 16438-2008.

China inventory (IECSC) : All components are listed or exempted.

List of Goods banned for Importing

None of the components are listed.

List of Goods banned for Exporting

None of the components are listed.

List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

Republic of Korea

A. Regulation according to ISHA

ISHA Article 37 : None of the components are listed. **ISHA Article 38** : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous

: Not applicable.

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

ethanol

Isopropyl alcohol

ester methanol Organic acid

Exposure Standards

established for Harmful

Factors

: None of the components are listed.



Page: 16/17

Section 15. Regulatory information

Harmful Factors Subject : The following components are listed: Isopropyl alcohol; Methyl alcohol; ester

to Work Environment

Measurement

Harmful Factors Subject

to Special Health Check-

Hazardous Substances

Subject to Control

: The following components are listed: Isopropyl alcohol; Methyl alcohol

: The following components are listed: Isopropyl alcohol; Methyl alcohol; ester

B. Regulation according to TCCA

TCCA Toxic chemicals

: Not applicable

TCCA Observational

chemicals

: None of the components are listed.

TCCA Article 32

(Banned)

: None of the components are listed.

TCCA Article 32

(Restricted)

: None of the components are listed.

TCCA Article 17 (TRI)

: The following components are listed: 2-Propanol; Methyl alcohol

Korea inventory Accident Precaution

chemicals

: None of the components are listed.

: All components are listed or exempted.

C. Dangerous Materials

Safety Management Act

: Class: Class 4 - Flammable Liquid

Item: 2. Class 1 petroleums - Water-insoluble liquid

Threshold: 200 L Danger category: II

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Singapore

Singapore - hazardous chemicals under government control

None.

International lists

National inventory

Australia : All components are listed or exempted. Canada : All components are listed or exempted. **Europe** : All components are listed or exempted. : All components are listed or exempted. Japan **New Zealand** : All components are listed or exempted. **Philippines** : All components are listed or exempted. **United States** : All components are listed or exempted.

Section 16. Other information

History

Date of issue/Date of

: July 16 2017.

revision

Date of previous issue : May 20 2015.

Version 1.01

Page: 17/17

Section 16. Other information

Prepared by

: Regulatory Affairs Department

enthone.msds@macdermidenthone.com

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Acute Tox. 5, H303	Calculation method
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2A, H319	Calculation method
Repr. 1B, H360 (Unborn child)	Calculation method
STOT SE 2, H371	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Acute 2, H401	Calculation method
Aquatic Chronic 2, H411	Calculation method

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.5b3271

Alpha Assembly SDS GHS UN